## Preparation and Cementation

## Preparation of pre-molars and molars

For posterior teeth a simplified occlusal relief should be prepared to provide more space for the ceramic material. In the occlusal area at least 1.5 mm of space is required.


## Preparation of anterior teeth

The incisal area of anterior teeth should be reduced by 2 mm .

## General preparation information

The preparation can be carried out either using a chamfer or a shoulder preparation with a rounded interior angle. A circular cutting depth of one millimeter is required. The vertical preparation angle should be $3^{\circ}$; parallel preparation is
 possible if clinically required. All transitions from the axial wall towards the occlusal surfaces must

## Contraindication

A feather edge margin is not recommended, as it does not provide adequate reduction for the porcelain buildup.

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## Cementation information

inVizionTM restorations are suitable for non adhesive cementation with glass ionomer or zinc phosphate cements or adhesive bonding with the self-curing materials such as PANAVIA 21 TC or the dual-curing PANAVIA F (Kuraray).

## Pretreatment of inVizion ${ }^{\text {TM }}$ zirconium dioxide restorations prior to adhesive fixation

- Sandblast the inner surfaces of the restoration using aluminium oxide (max. $50 \mu \mathrm{~m}$ ) at a pressure of 2.5 bar.
- Avoid contact with the cleaned surface.
- Etching with hydrofluoric acid is not possible. Silanizing is not required.
- Please observe the instructions for use of the manufacturer for the adhesive materials.


## Removal of integrated restorations

In the event of a crown having to be removed it is recommended to use a cylindrical diamond instrument at a speed of $120,000 \mathrm{rpm}$ while ensuring maximum cooling with water.

## Prescribe inVizion By Name

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